



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3016-3
Job Sheet 167991



Part No: D3016-3

Job Qty: 12 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG Rev. A B

DAS
10
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	11/14/17	11/14/17	0.00	0.00	Start Up Machining		J.C.-L. 17-11-13
120	Mill Conv	12 pcs	11/15/17	11/15/17	0.00	1.71	Mill Conv 1		J.C.-L. 17-11-13
130	QC	12 pcs	11/15/17	11/15/17	0.00	0.00	QC2		J.C.-L. 17-11-13
140	QC	12 pcs	11/15/17	11/15/17	0.00	0.00	QC8		J.C.-L. 17-11-13
150	Packaging	12 pcs	11/15/17	11/15/17	0.00	0.00	Packaging3	WAAZ	NOV 16 2017
160	QC21-SA	12 Ea	11/15/17	11/15/17	0.00	0.00	QC21		9-89 17/11/16

Part Op
Descriptions: 120 - CUT TO LENGHT AS PER DWG USE TOOLING

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NT0.750W.049	7	50	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Tube	5.270Inches $\pm$ 0.030	5.300 5.240		
2	Tube	0.500Inches $\pm$ 0.030	0.530 0.470	Radius	

Plex 11/9/17 9:19 AM dart.poulin.mario

 **DART**
AEROSPACE
S009390

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Tube

PART NO: D3016-3
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/13/17 Job No: 167991
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